



ORGI CHEMIE FZ LLC

OCPOL 800 VE

Ocpol 800 VE is a bisphenol A epoxy based vinylester resin. It has a unique composition and produces a tough and versatile resin with excellent crack and craze resistance in molded parts. Due to its outstanding stability and excellent performance it is used in pipe, tanks, duct work and flooring application. Vinylester resins have excellent resistance to

Recommendation for Laminating:

Parts by weight:

Ocpol 800 VE	100
Cobalt 1%	0.6 gm
DMA	0.1 gm
Catalyst K 10	1.25 gm

Applications:

- To start the curing reaction, take 100 parts of resin.
- Catalyst K 10 should be added to the resin system shortly before application to initiate the polymerization reaction.
- It is important to add the catalyst in carefully measured amounts to control the polymerization. Too much catalyst will cause too rapid a gelation time, whereas too little catalyst will result in under cure.
- Care must be taken to avoid explosive violence. Do not mix catalyst and cobalt octate or any accelerator together.

Properties of Liquid Resins:

Appearance.	Clear
Viscosity at 25°C (Brookfield, LVT sp. 3@60, rpm)	450 - 550 cps.
Gel Time at 25°C	30 – 50 min
Acid value mg KOH/g	< 14
Solid content %	55±2
Specific Gravity at 25°C	1.10 – 1.11
Peak Temperature	>170

Properties of fully cured resins (unfilled casting):

Barcol hardness (Model GYZJ 934 – 1)	34
Tensile Elongation, %	5.2
Tensile Strength	85 MPa
Tensile Modulus	3.2 GPa
Flexural Strength	150 MPa
Flexural Modulus	3.7 GPa
Heat Distortion Temperature	111°C

Packing:

Ocpol 800 VE is supplied in 220 Kg new steel drums with close top.

Safety:

Due attention should be given to the precautions for handling chemicals provided in our Material Safety Data Sheet.

Remarks:

The information submitted in this publication is given in good faith but without warranty. In view of the many factors that may affect the application, users are recommended to carry out their own trials to determine the suitability of the product for their practical requirements. We cannot accept responsibility for any damage or loss resulting from the use of this information.

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